# 868 Model

## Precise and Thick Layer Paper Cutter

*Instruction Manual*

# 868 Model Precise and Thick Layer Paper Cutter

## Preface

This item has such advantages as unique structure and easily cutting. It adopts pole-press-paper equipment and adds cutter with multi-protection. The knife-edge directly point to paper, so the cutting rate is very high. It is easy to change knife-slice because it adopts groove knife-set with imbed-inside and exposure-outside. The hardness is up to standard as we introduce excellent material. The knife-edge is sharp, and the inside connection use roll equipment instead of glide orbit. Mechanics using is more reasonable and lower waste. The base molding by one time and line is fluent. It is easy to use because of insurance equipment.

## Cutting Preparation

Putting the cutter handle into the arc cutter handle base and opening the pressing board after opening the carton. Putting the cutting material under the cutter, choosing good place and pressing the paper handle tightly, then cutting the paper promptly. You should remove the cutter handle forwards before cutting in order to open the cutter handle-lock. It is the position for opening when pushing the handle lock backwards. While pushing upwards the cutter handle will auto-locked. Please be noticed that pushing the cutter handle to locking position under non-working condition, in lest of the cutter will be self-cutting condition.

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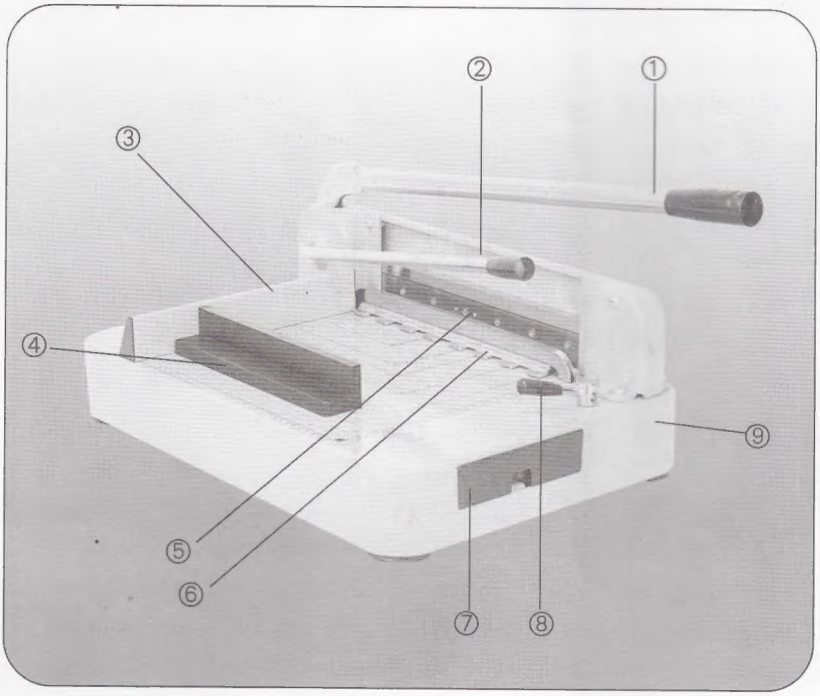
1、Components Description




① Cutter handle
② Pressing handle
③ Front file
④ Moveable file
⑤ Cutter slice
⑥ Pressing board
⑦ Accessory box
⑧ Cutter lock
⑨ Base

## 2、Knife-guard Installation

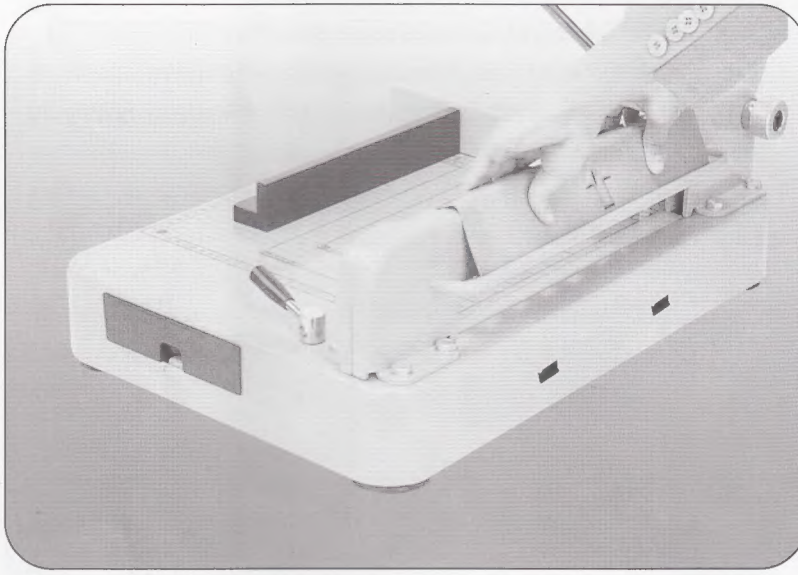


fig.1

In order to change the file of the paper cutter, we especially design a knife-guard which lead to be safety using. (See Fig.1) Taking out knife-guard from accessory box, and putting the big arrowhead side on the up. The length should face to the cutter blade and press it to the cutter base by hand. When you hear a voice as clatter, knife-guard installation is finished.

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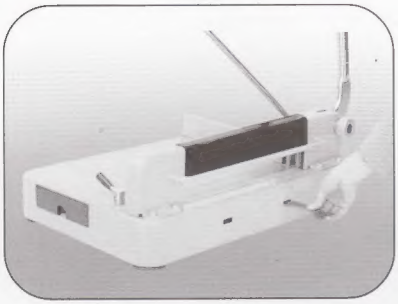

fig.2

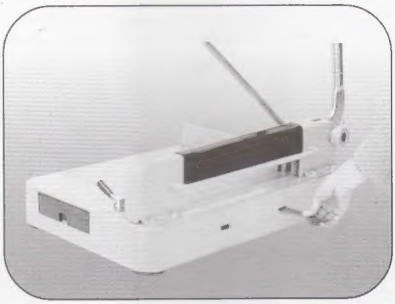

fig.3

After knife-guard installation, take slice out from the accessory box and use the small side of handle with arc-angle downward to insert the second hole on the right side of the base. Then, the file of cutter will automatically bounce up when pressing. (See Fig.2-3)

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3、File-direction Changing

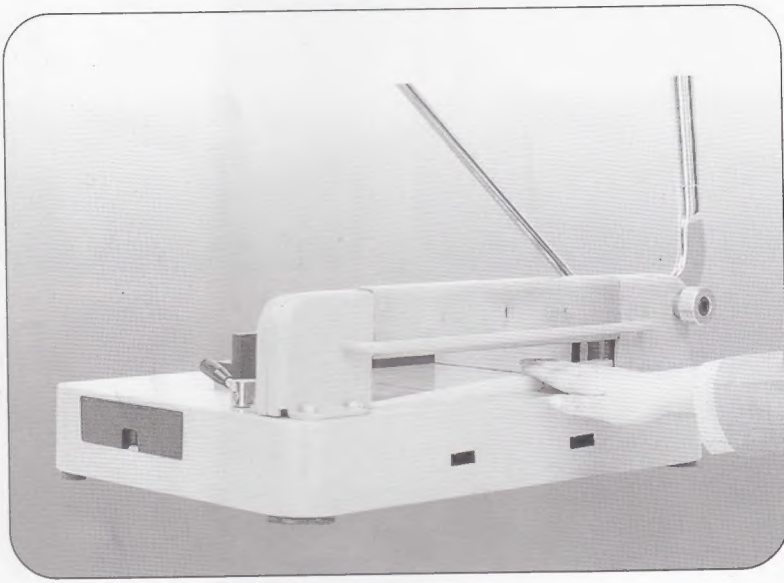

fig.4

When the cutter file bounce up, taking out the file circumrotation for 90 angle and return to the embed-slot again by pressing. The file can be using for 8 directions. After using one direction with four sides, you can extract out the file using on the other four sides. (See Fig.4)

4、Knife-guard Unloading

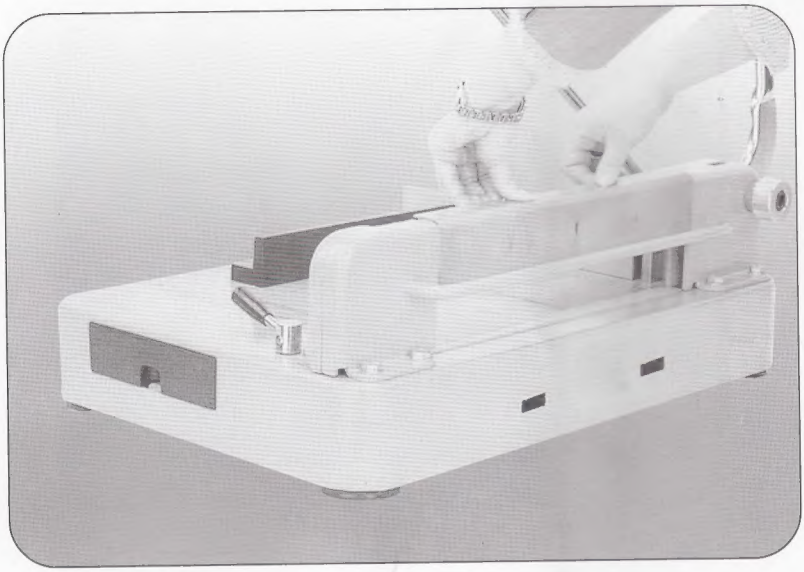

fig.5

After the file installation has been finished, pulling the knife-guard upward and backside. Then taking out knife-guard.

5、Slice Adjusting

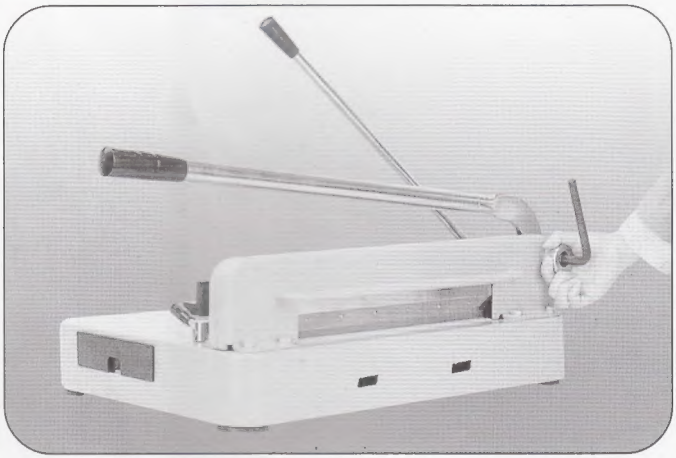

fig.6

When cutter change file or knife, or the paper cannot cut for a time, you need to adjust the balance of slice. Taking out a 12mm inside-six-angle spanner, open and adjust handwheel with contrary order so that to modulate the balance of cutter. The sealed extent of incision combined with file as the refered flat adjusting. After adjusting, you have to fix the handwheel by left hand. Then using inside-six-angle spanner to lock tightly. (See Fig.6)

## 6、Cutter Changing

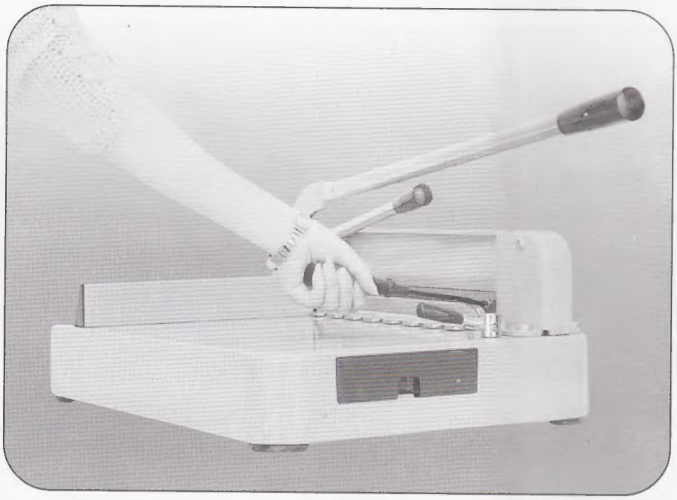

fig.7

Changing the cutter when it is necessary. Please cut downwards for a try first. Using the crossed screwdriver to loosen the first screw that in the front of the slice. Then you can start the cutter again.

7、Cutter Holder Installation

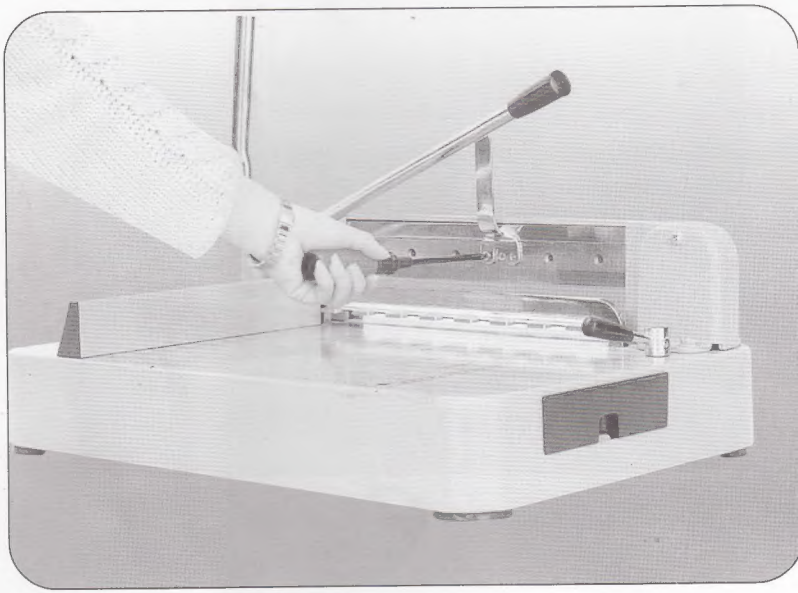

fig.8

Taking out the cutter holder from accessory box, put holder in the hole of the slice and loosen the screws respectively. Holding the cutter holder so that to loosen the last screw. (See Fig.8)

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## 8、Slice Removing

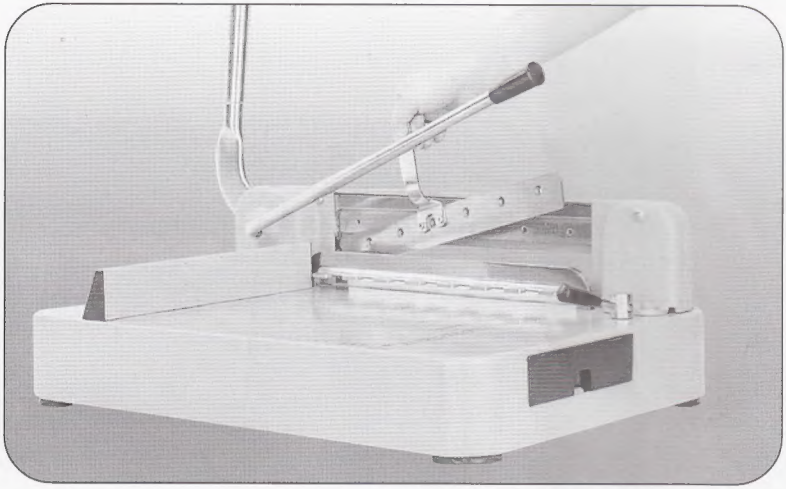
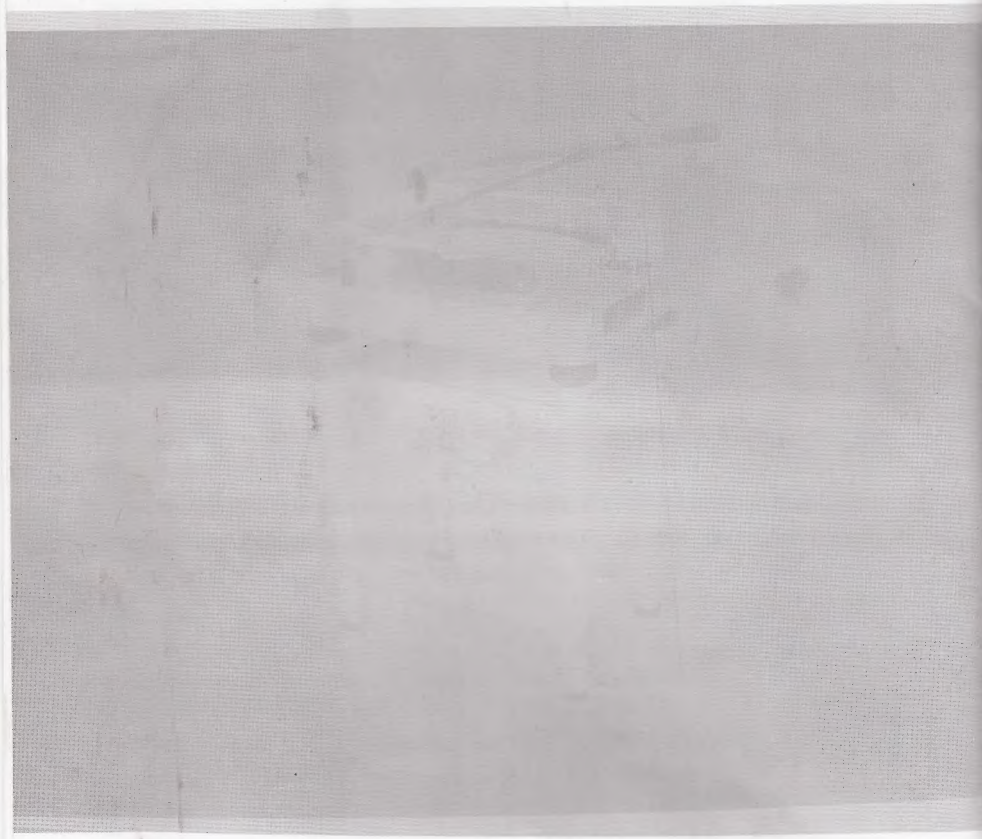


fig.9

When all the screws are taken out, using cutter holder to drive the slice for moving downwards to front. When install the knife slice back,do follow up the contrary order. But before making close the slice, you have to fix each screw and then screw down one by one.

### Accessories

| | |
|---|---|
| Cutter holder | 1 piece |
| Cutter file | 1 piece |
| Knife-guard | 1 piece |
| Inside-six-angle spanner | 1 piece |
| Screwdriver | 1 piece |